SAFETY OF WORKERS AT HYDROELECTRIC POWER PLANTS

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Abstract. Information on the hazards and risks that arise in the operation of hydro power plants has been discussed in the article. Hydropower hazards include fire, explosion (e.g. of pressure vessels), electrocution, flood, entanglement, slips and falls, chemicals (e.g. sulphur hexafluoride, hydrogen sulphide) and hazardous products (e.g. asbestos), and asphyxiation (e.g. carbon dioxide). Four v important aspects of hydropower safety have been considered.

Keywords: hydro power plant, occupation safety.

Анотація. У статті проаналізовано інформацію щодо небезпек і ризиків, на які ймовірно можуть наражатися працівників електричних гідростанцій. Небезпеки, пов'язані з гідроенергетикою, включають пожежу, вибух (наприклад, посудин, які працюють під тиском), ураження електричним струмом, повінь, механічні травми, хімічні речовини (наприклад, гексафторид сірки, сірководень) та небезпечні продукти (наприклад, азбест), а також задуха (наприклад, вуглекислий газ). Розглянуто чотири основних принципів щодо безпеки праці.

Ключові слова: гідроелектростанція, заходи з безпеки праці.

Introduction. Hydropower stations can pose significant safety risks to those who work in them, but there is no excuse for injury or death in our workplaces. Whatever the history or location of the hydropower station, safe plant and safe work practices are critical.

Analysis of the state of the issue. Developers, owners and operators of hydro plant all need a strong commitment to workplace health and safety, and the insight and vigilance to control safety risks. As the saying goes, «safety doesn't happen by accident».

Some of the hazards at hydropower stations differ from those at thermal power stations or commercial installations. For example, hydro stations typically have limited access and no natural lighting, lower floors are often below the outside water level, and many are underground.

Hydropower hazards include fire, explosion (e.g. of pressure vessels), electrocution, flood, entanglement, slips and falls, chemicals (e.g. sulfur hexafluoride, hydrogen sulfide) and hazardous products (e.g. asbestos), and asphyxiation (e.g. carbon dioxide) [1].

Purpose: analyzing the causes of hazards and risks to hydro power plant workers and ways of limiting them during the design and operational phases.

Methods, materials and research results. When designing and implementing a new hydro scheme, or when upgrading an existing station, we need to carefully consider the standard of workplace health and safety to be achieved and the scope of work necessary to achieve it. This means understanding the relevant legislation, building codes and standards, and the requirements of the insurer; and being clear about

the responsibilities of all the parties involved (such as the designer, developer, owner and contractors).

But while standards, codes and guides are a good starting point, the final solution needs to be tailored for the particular circumstances and level of risk. Safety systems for hydro plant can be complex and sophisticated, but they can also be as simple and robust as appropriate for the hydro facility being protected.

The level of risk presented by each hazard is a combination of its likelihood of occurring and the consequences if it did occur (fig. 1).



Fig. 1. Seven ways to make a hydropower station a safer place

The primary consideration should be to provide safety facilities to get personnel out of a hydro station safely before conditions inside become dangerous. The second consideration should be providing facilities to get people out safely after conditions become dangerous. Only thirdly do we think about safety facilities to prevent damage to plant.

A general approach taken to minimize workplace risks to the lowest practical level involves planning ahead for prevention of workplace accidents, injuries and illnesses, by ensuring that systems of work are safe, equipment is safe and properly maintained, and employees receive health and safety information and training and are properly supervised.

This approach is usually expressed through a «hierarchy of controls» (fig. 2):



Fig. 2. Hierarchy of controls

These four very important aspects of hydropower safety should be considered as a first step towards building good practice for designing and operating safer hydropower stations [2]:

1. Whatever the nature of the crisis, people must be able to get out of a hydropower station safely. All stations should have at least two independent ways to exit. If one route becomes inaccessible, an alternative emergency escape route should always be available. Adequate lighting is essential for emergency escapes.

2. Hydropower stations can and do flood. Failure of drainage pumps can lead to a slow increase in the water level and eventual flooding of the station. Alternatively, a plant failure and leakage that drainage pumps cannot manage can cause rapid flooding of the station. This makes high-water-level alarms, flood alarms and evacuation alarm a necessity for life safety. Flood protection schemes can be implemented to automatically close intake gates or hilltop valves and keep turbines operating to attempt to drain the headworks and penstocks of water to control flooding, and to automatically stop hydro plant before the water levels become critical.

3. For life safety, we need to detect fires as early as possible, prevent them from spreading, alert all personnel, and provide safe and well-lit means of evacuation as soon as possible. Smoke control and ventilation are also extremely important. Fire will rapidly fill a hydro station with thick, black, acrid smoke, which is often a far greater hazard to personnel than the fire itself, as it obscures vision (preventing occupants from finding safe escape routes, as well as hindering search and rescue operations). It can also asphyxiate or poison people well before the temperature of the fire or smoke causes injury. A holistic fire protection system needs to attend to the full range of passive measures (e.g. fire-rated construction materials and methods), active measures

(e.g. sprinklers, venting, fire-fighting equipment) and operational measures (e.g. plans, systems and training for fire prevention and response).

4. Safety at hydro stations involves more than simply having the correct equipment or hardware present at the site. It involves an ongoing commitment by the owner, management, operator and employees to provide and maintain a safe and healthy work environment. This commitment should be documented in writing and form part of a workplace health and safety policy supported by safe work systems and documentation. These should include a written risk control program and fire protection program, hazard register, site induction procedures, attendance boards, permit to work systems, local safety teams, and a detailed crisis and emergency plan.

Conclusion. Practices related to dam safety are well-defined and accepted throughout the world. However, hydropower safety encompasses more than just the dam. while hydropower safety is of critical importance, there is little shared knowledge on good practices around the concept of hydropower safety.

The practice of implementing occupational safety for hydropower workers makes use of the general best practices around the concept of hydropower safety.

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